

# ICSAT 2013, Ingolstadt, Deutschland

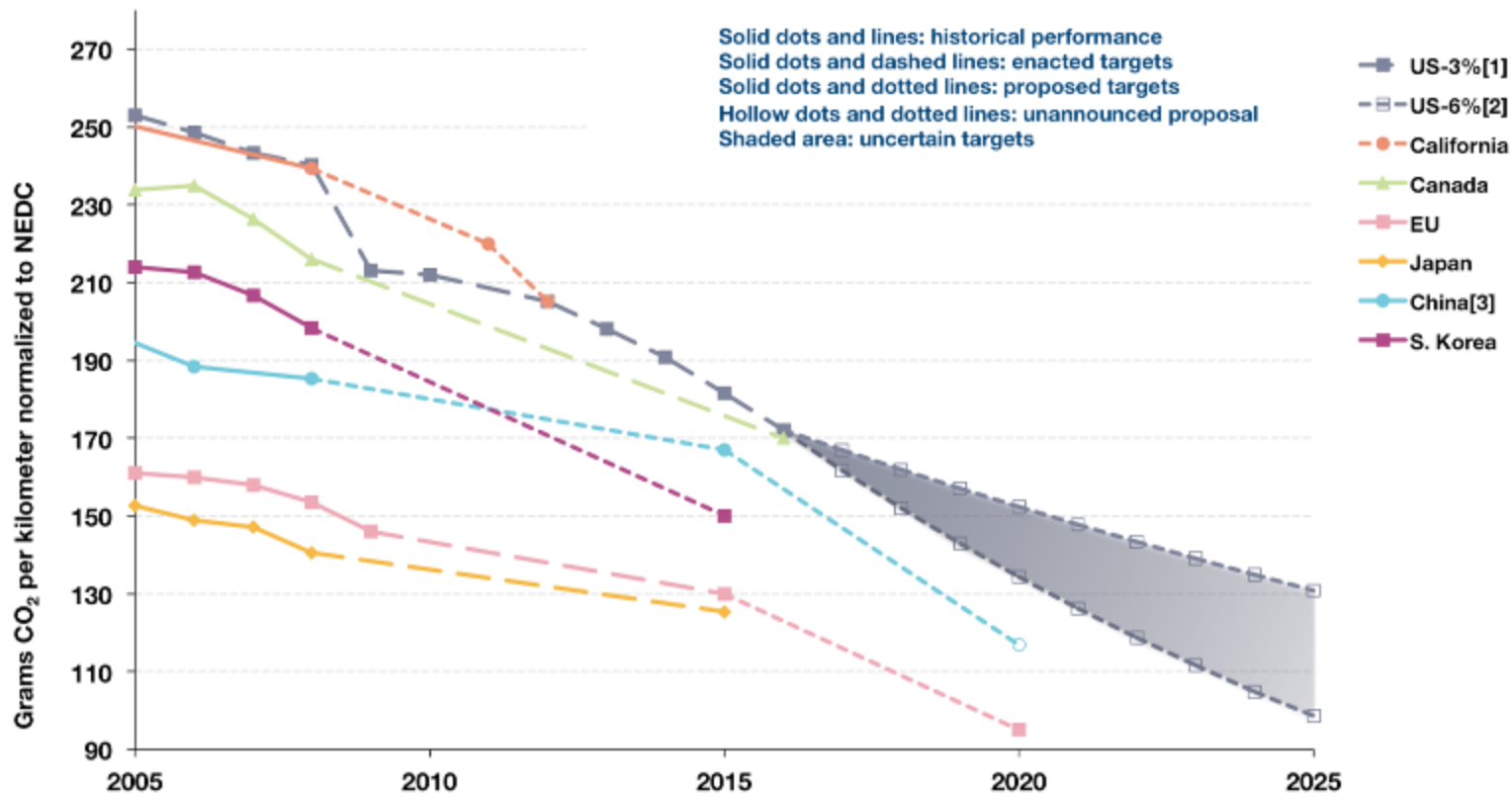
Keynote address:

*Fuels and combustion strategies with recovery of waste heat and kinetic energy for a more environmentally friendly vehicle.*

Thursday 26 September 2013

Dr. Petros Lappas, School of Aerospace, Mechanical and  
Manufacturing Engineering - RMIT University, Melbourne, Australia

# Historical fleet CO<sub>2</sub> emissions performance and current or proposed standards



[1] Based on 3% annual fleet GHG emissions reduction between 2017 and 2025 in the September 30th NOI .

[2] Based on 6% annual fleet GHG emissions reduction between 2017 and 2025 in the September 30th NOI .

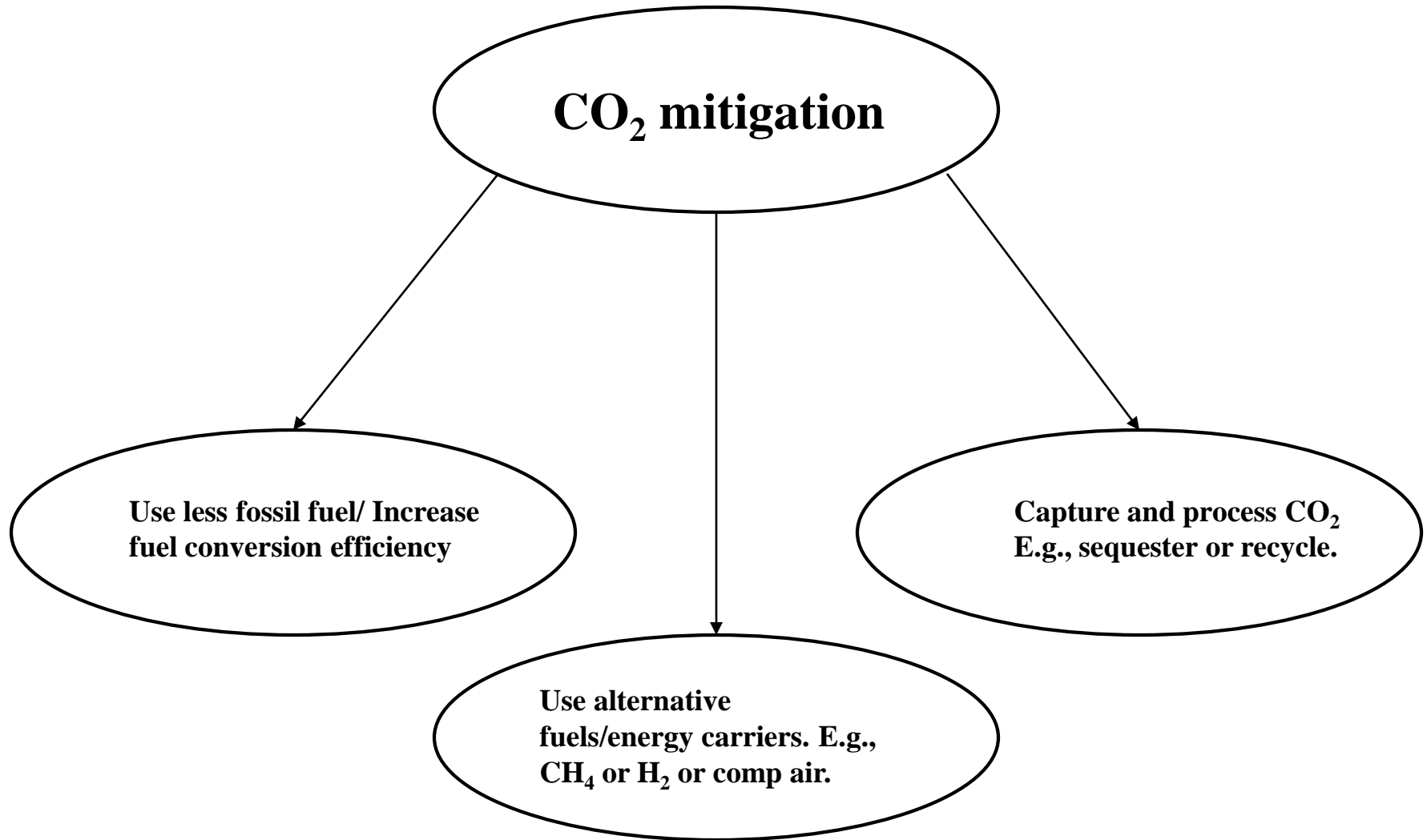
[3] China's target reflects gasoline fleet scenario. If including other fuel types, the target will be lower.

NEDC = New European Driving Cycle

NOI = Notice of Intent

Source: ICCT Jan 2011

# Approaches to CO<sub>2</sub> emissions reduction



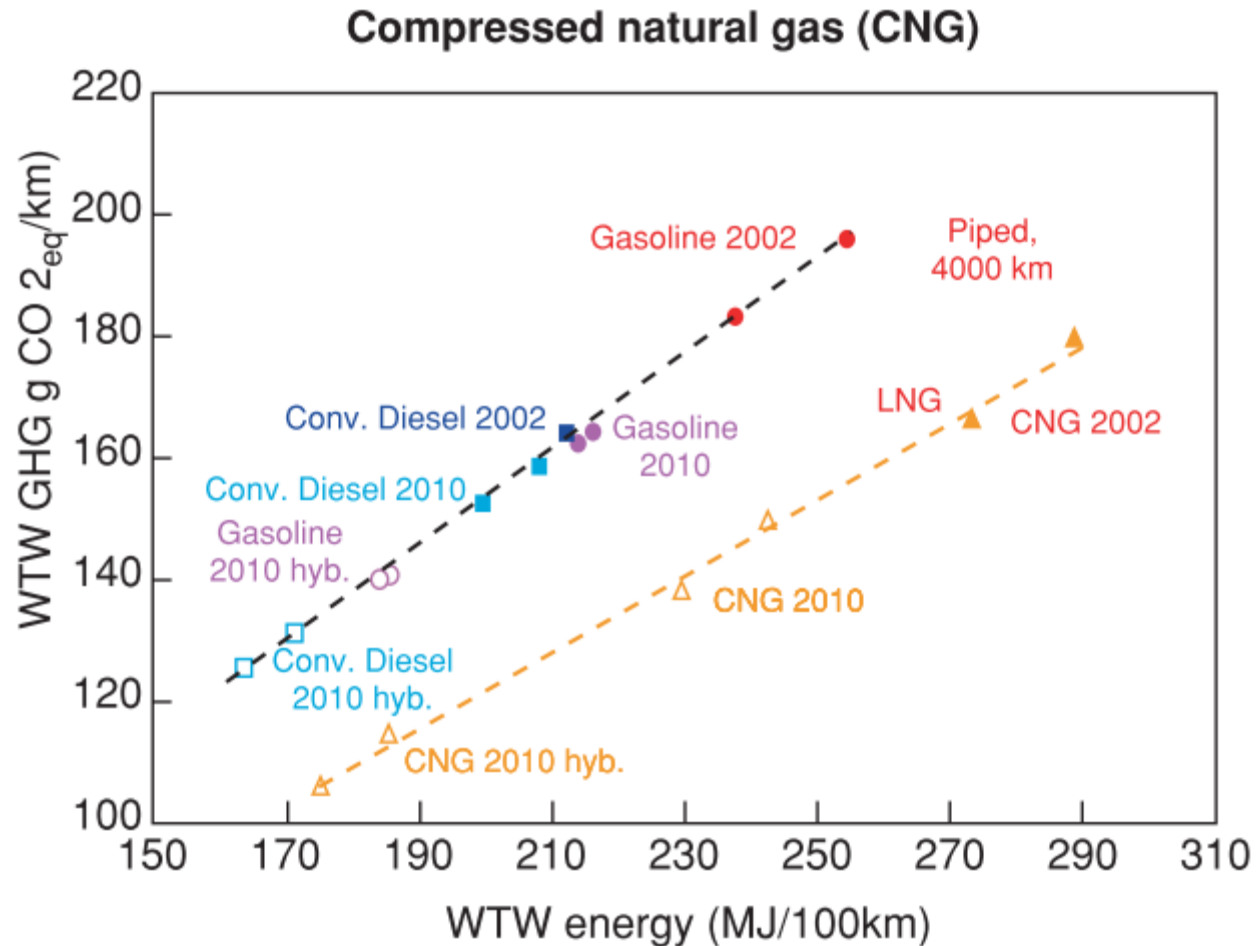
# Lets talk ENGINES !



<http://mdi-digital.com/pages/project/portfolio/engine-heart>

As the engine represents the heart of the motor vehicle, the most important improvements are expected from modifications of the engine

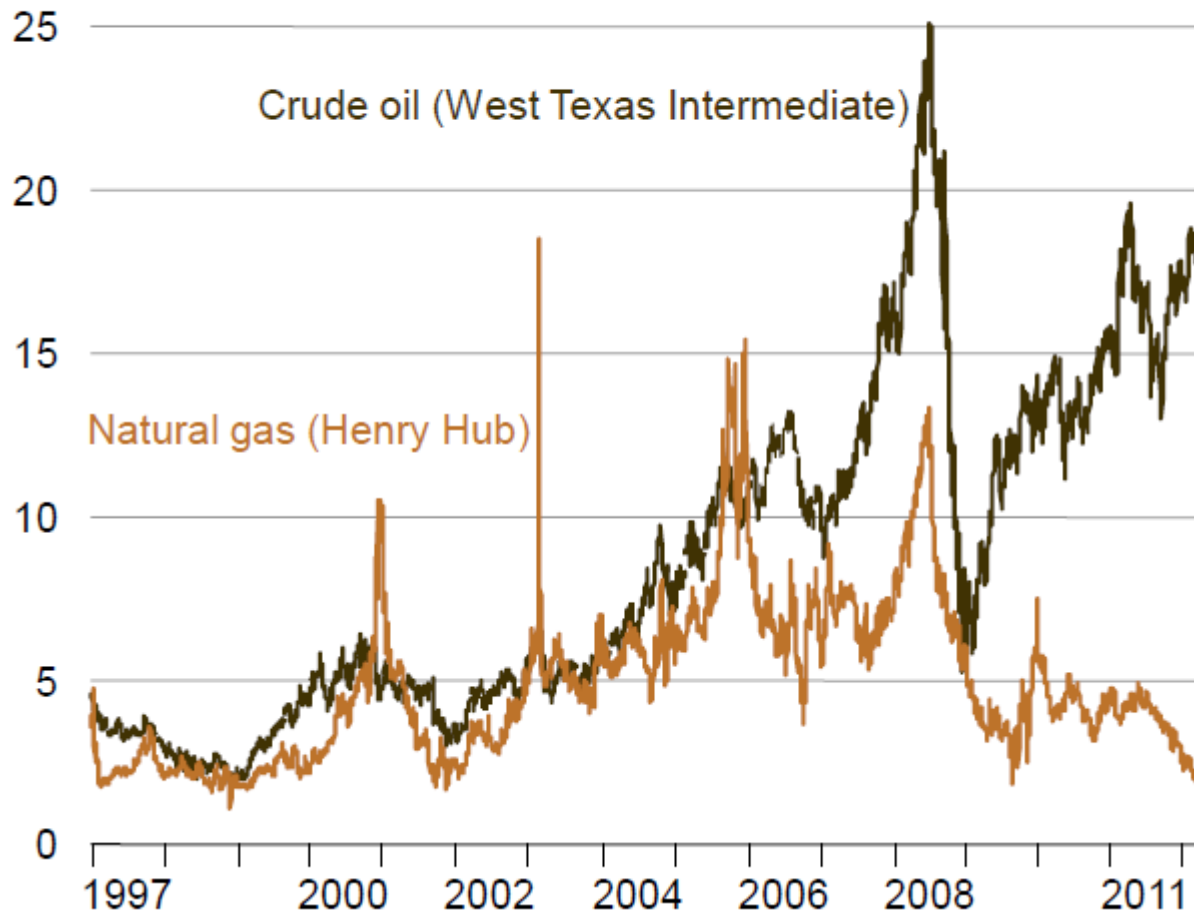
# CNG: A good start to CO<sub>2</sub> reduction



Tilagone, R., et al., "Natural Gas - an Environmentally Friendly Fuel for Urban Vehicles: the Smart Demonstrator Approach," *Oil & Gas Science and Technology - Rev. IFP* 61(1): 155-164, 2006.

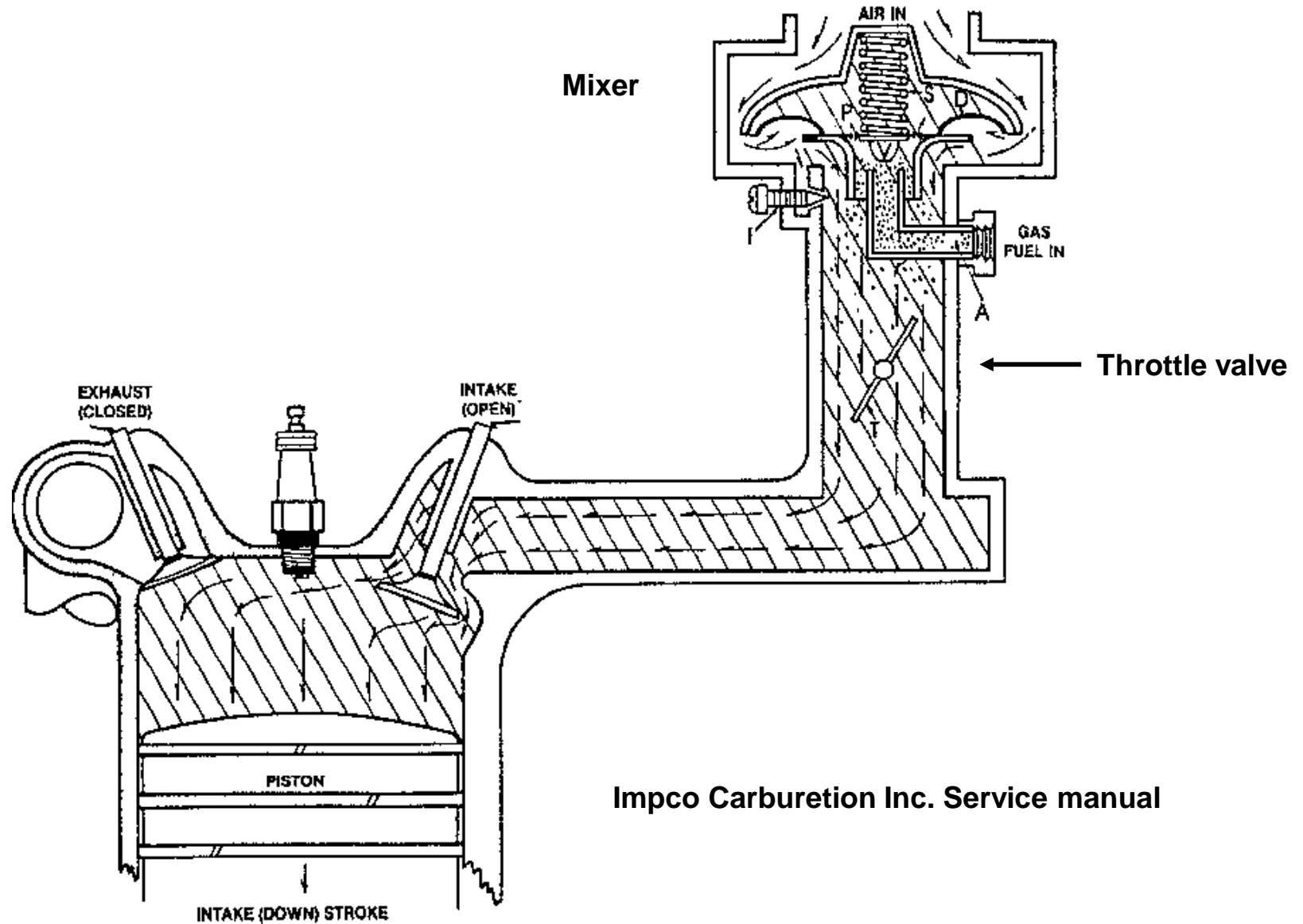
# CNG: The dollars make sense

**Figure 34. U.S. spot market prices for crude oil and natural gas, 1997-2012 (2010 dollars per million Btu)**



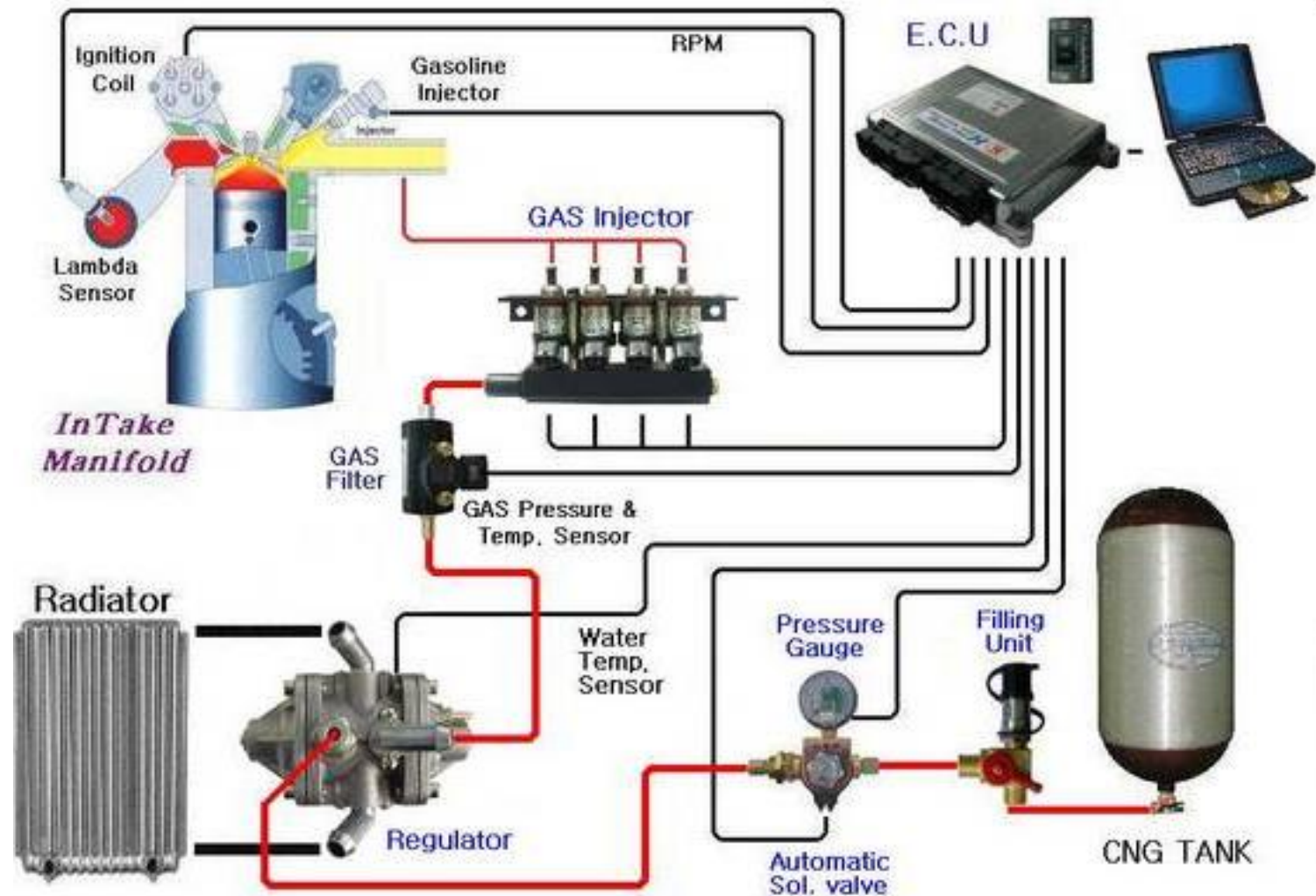
*energyforumonline.com*

# CNG: The status quo (homogeneous charging)





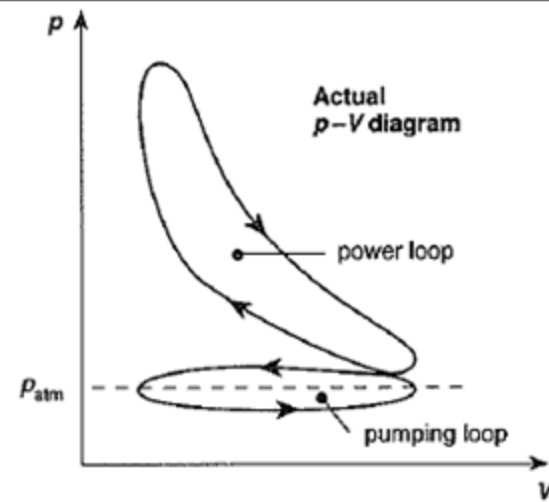
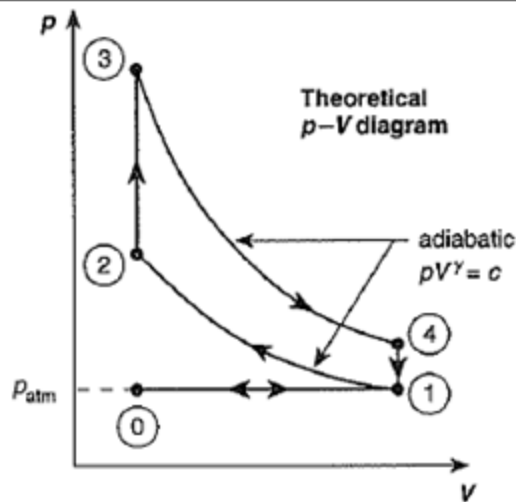
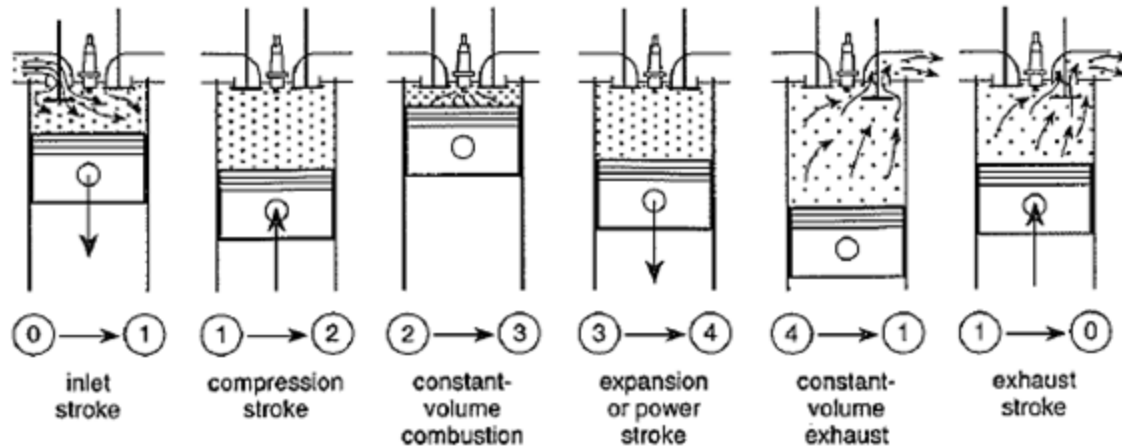
# CNG: The status quo (homogeneous charging)



[http://hanalpg.en.ec21.com/GAS\\_Injection\\_System--5065665.html](http://hanalpg.en.ec21.com/GAS_Injection_System--5065665.html)

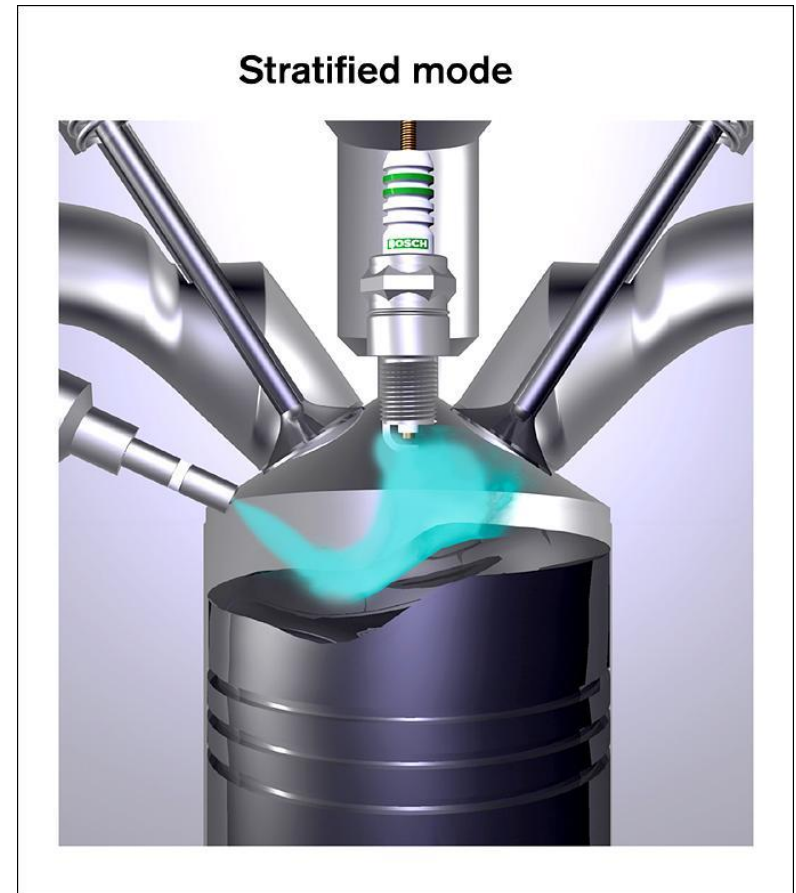
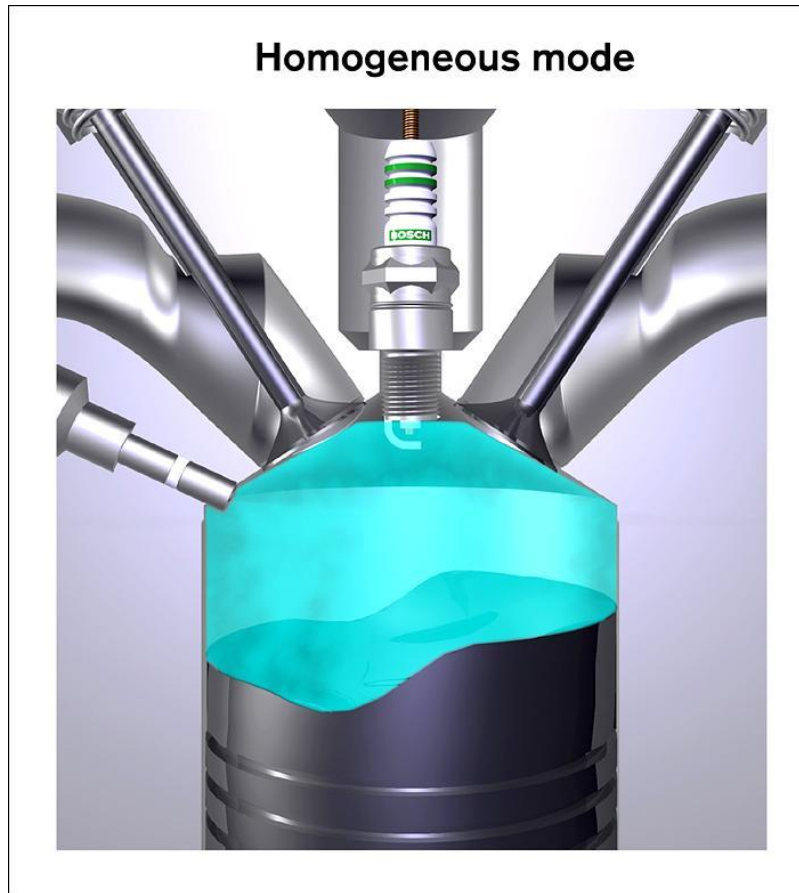


# CNG: The status quo--Shortcomings



<http://www.skinner-science.com/Year%2012,13/module5.gif>

# CNG: Towards higher thermal efficiencies

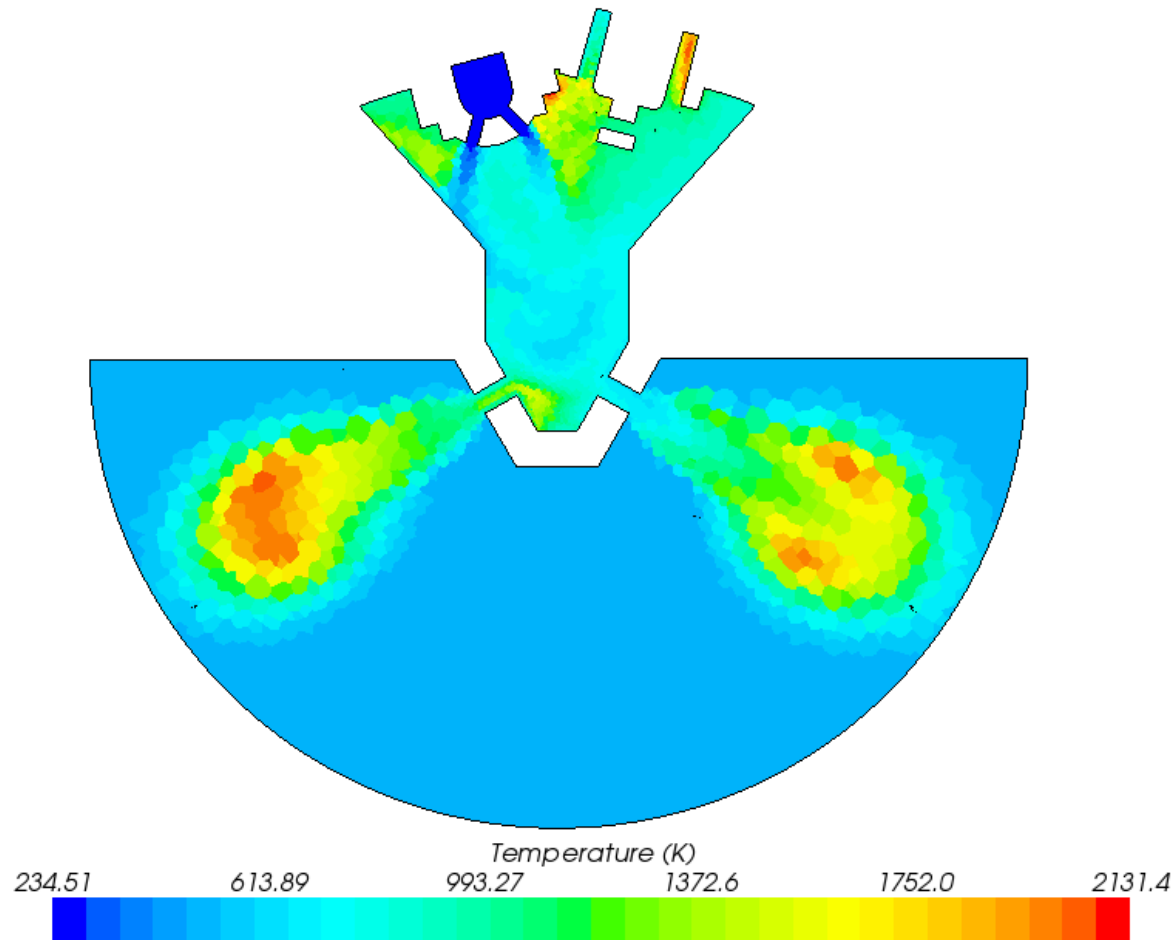


<http://www.autospeed.com.au/cms/gallery/article.html?slideshow=0&a=1761&i=2>

High pumping losses at part load  
Charge is warm without direct injection

Low pumping losses at part load  
Fuel/air charge is relatively cool

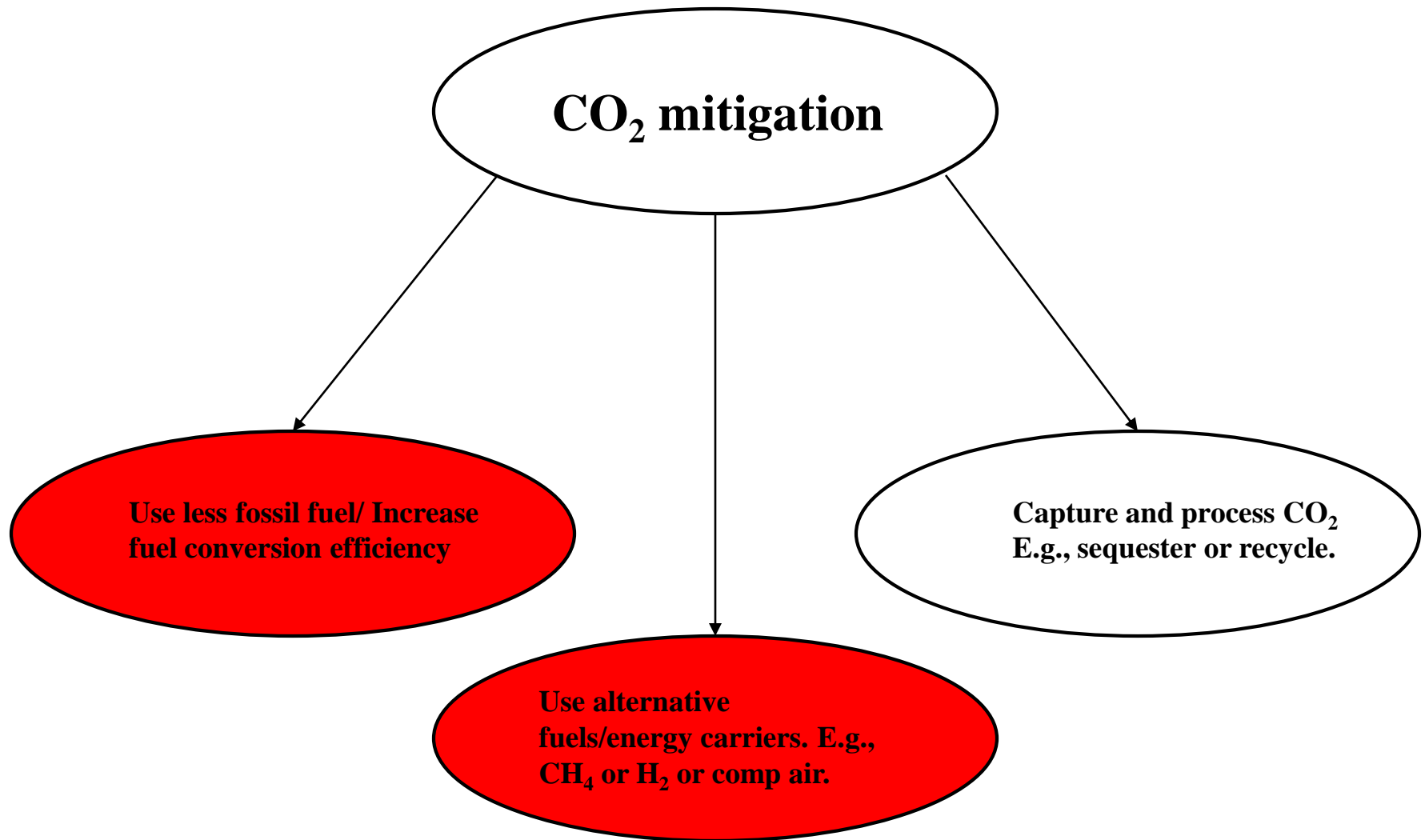
# CNG: Towards even higher thermal efficiencies



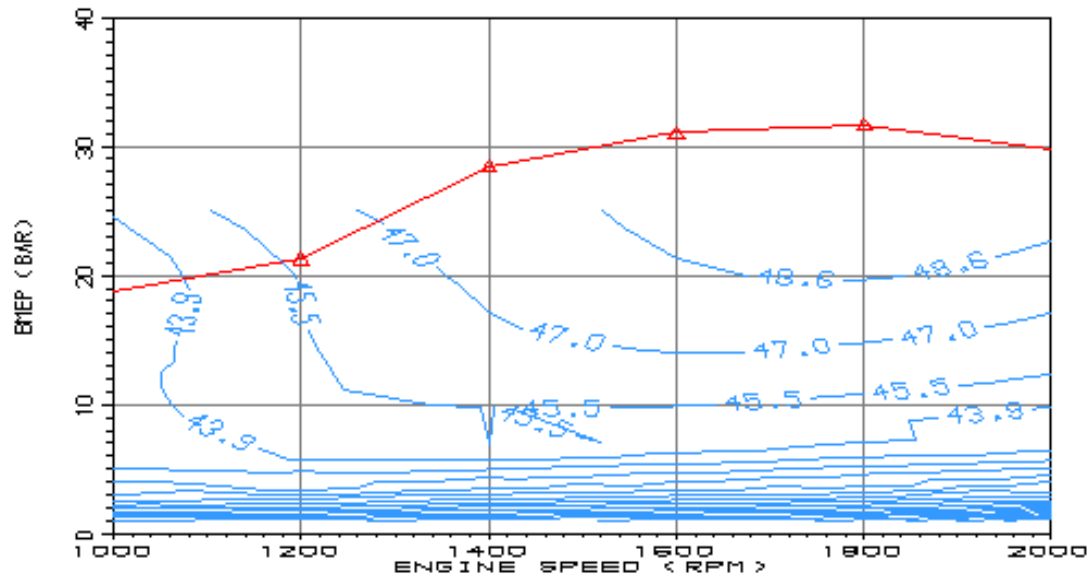
Computed temperature field 0.1 ms after SOC (propane)

Boretti, A. and Watson, H., *International Journal of Hydrogen Energy* 34(18): 7835-7841, doi:  
[10.1016/j.ijhydene.2009.07.022](https://doi.org/10.1016/j.ijhydene.2009.07.022)

# Approaches to CO<sub>2</sub> emissions reduction



# Simulation Results (preliminary)



Brake efficiency map – CNG direct injection jet ignition engine

Results have been obtained with an integrated ICE and WHR system  
GTSUITE model

# The RMIT Green Engines Lab

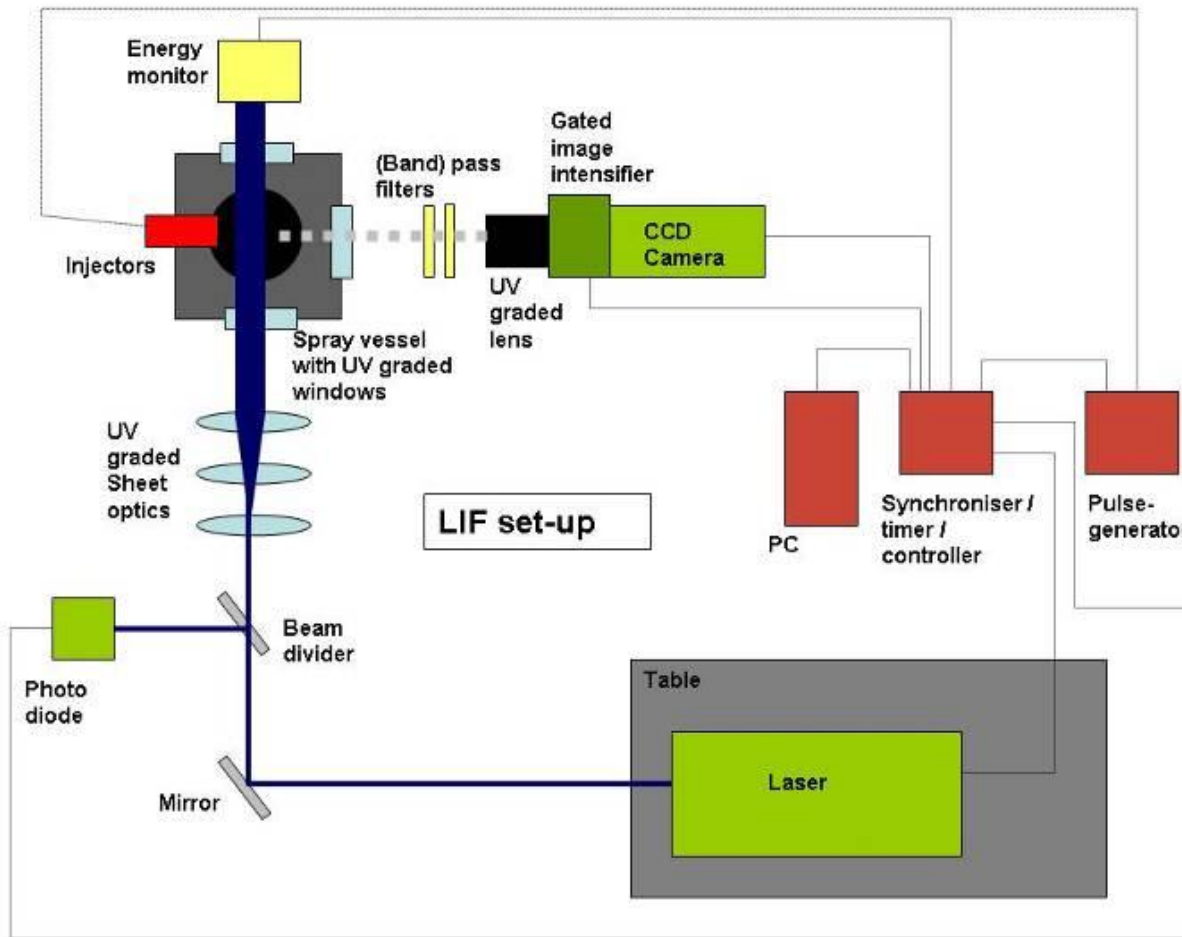
- RMIT “GEL” has an AVL Single-cylinder research engine.
- FTIR emissions measurements.
- High-speed data acquisition for combustion analysis.
- Highly flexible fuel injection system.





# Spray vessel

## Gas and liquid fuel spray property measurement set-up

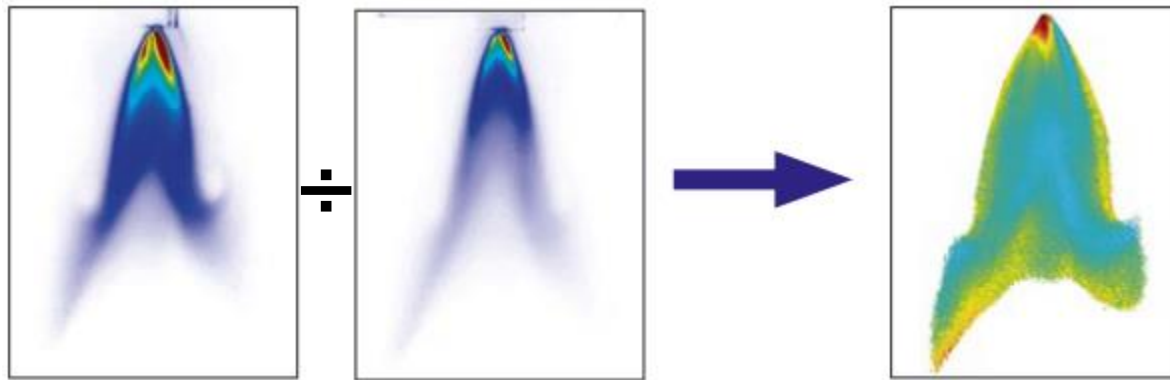


0.2-30 bar, 300 degC

4 x 150mm fused silica windows



# Spray vessel



**LIF**  
signal

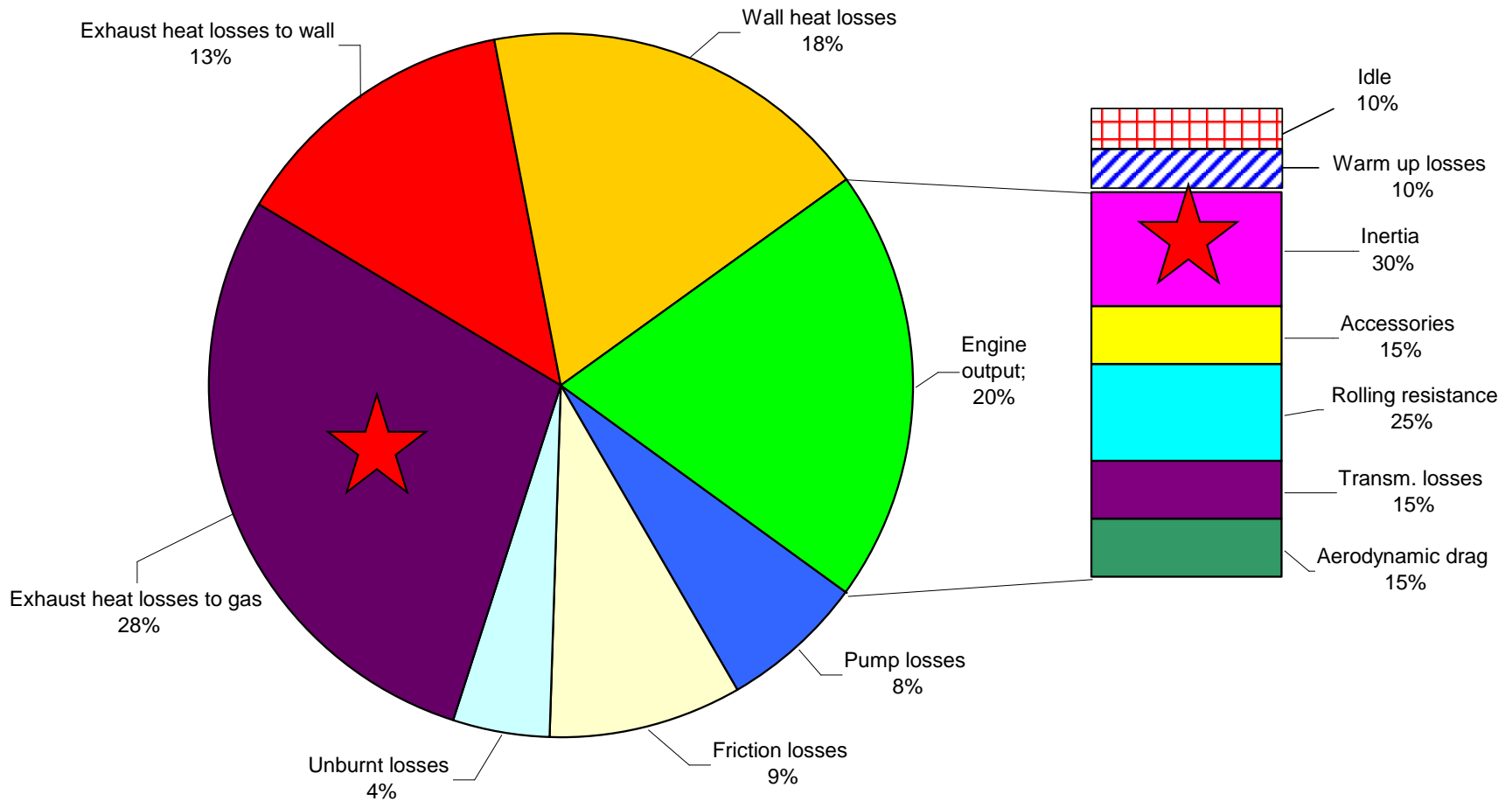
**MIE**  
signal

**Sauter Diameter**  
**distribution**

Where  $SD = d_v^3/d_s^2$

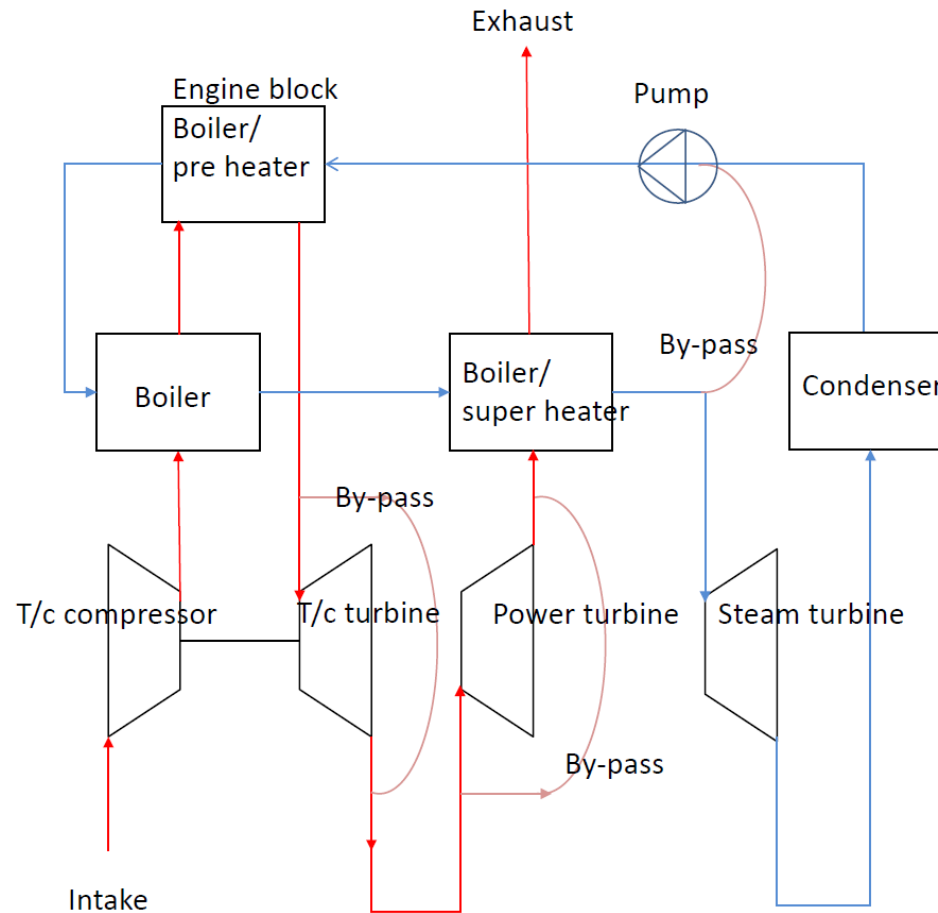
# Recovery of Waste Energy

**Fuel energy conversion split**  
EU combined test cycle, Gasoline engine, EU C/D vehicle



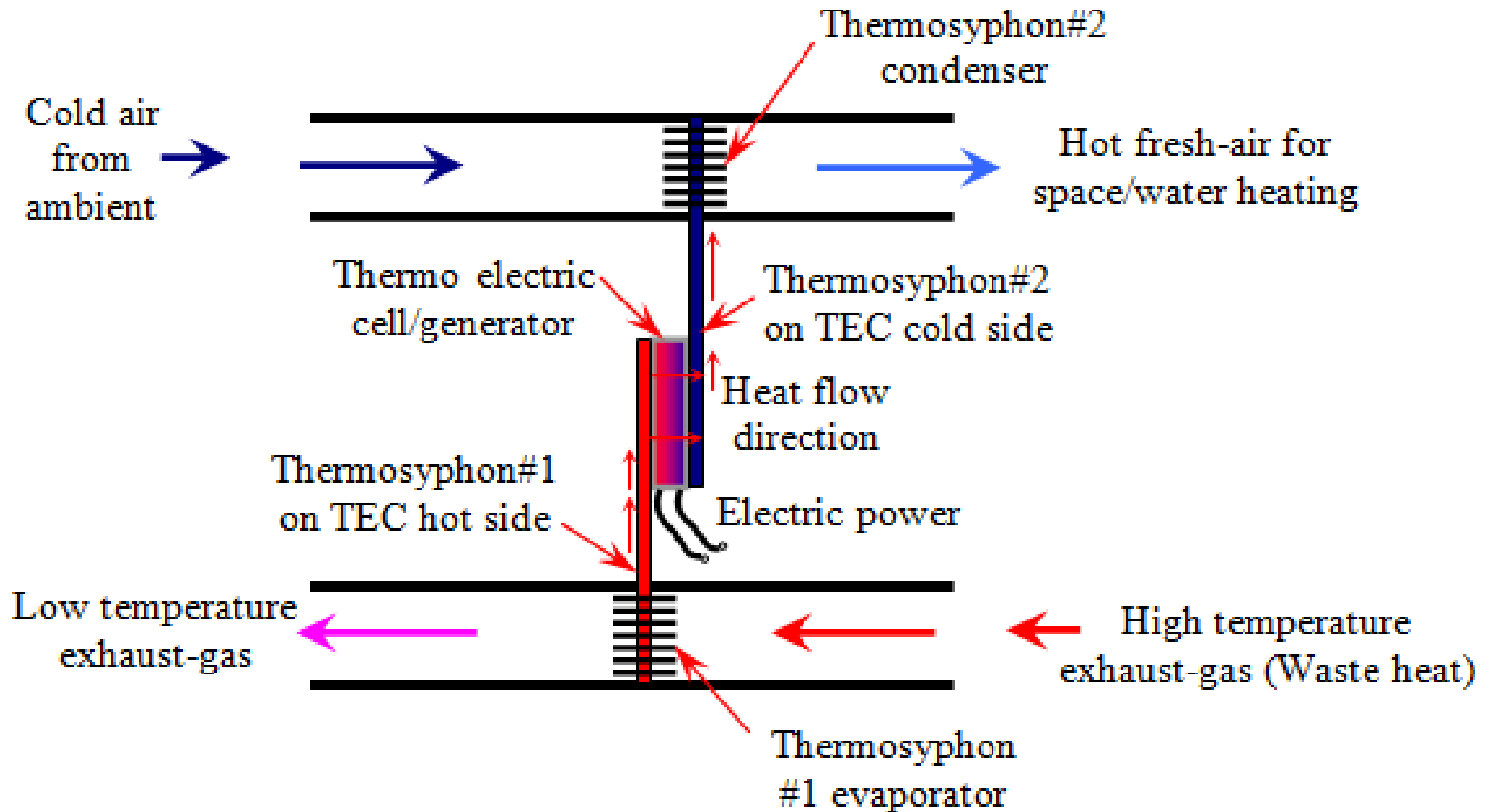
Source: Volvo Car Corporation

# Recovery of Waste Energy (exhaust heat)



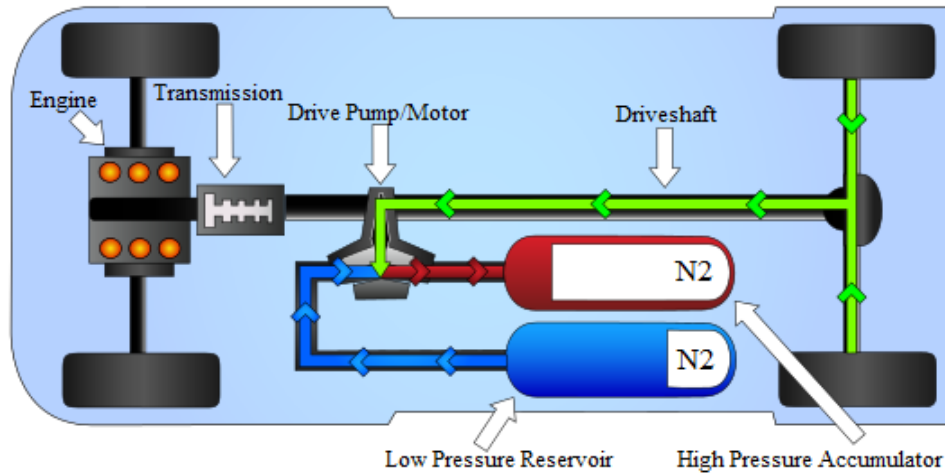
**Schematic of waste heat recovery (WHR) system.**

# Recovery of Waste Energy (exhaust heat)

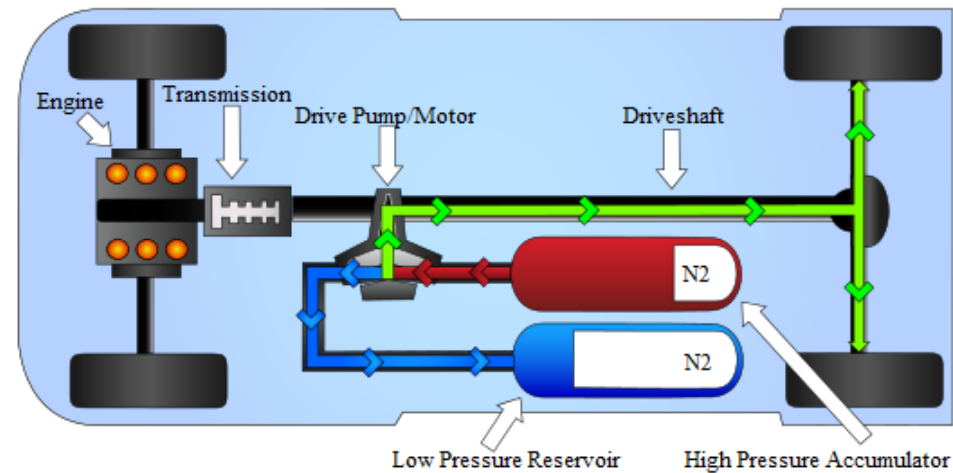


- Expected to produce ~100 W of “free power” in typical passenger car operating at cruise condition.

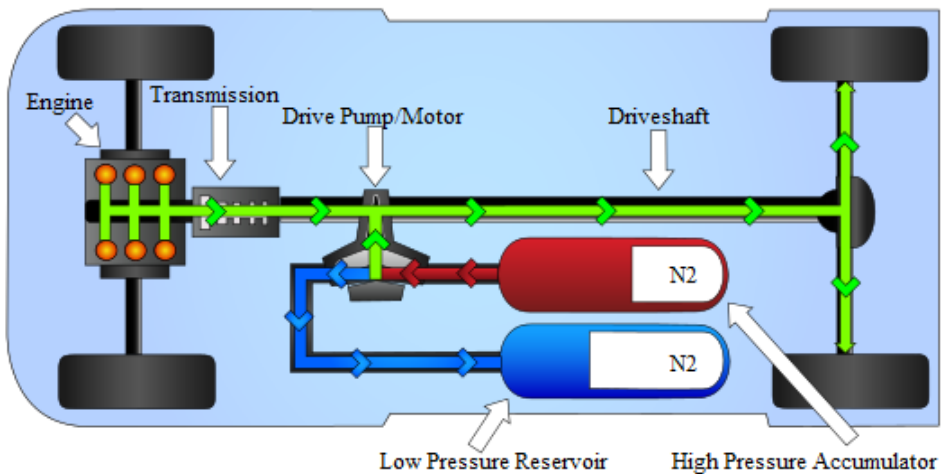
# Recovery of Waste Energy (kinetic energy)



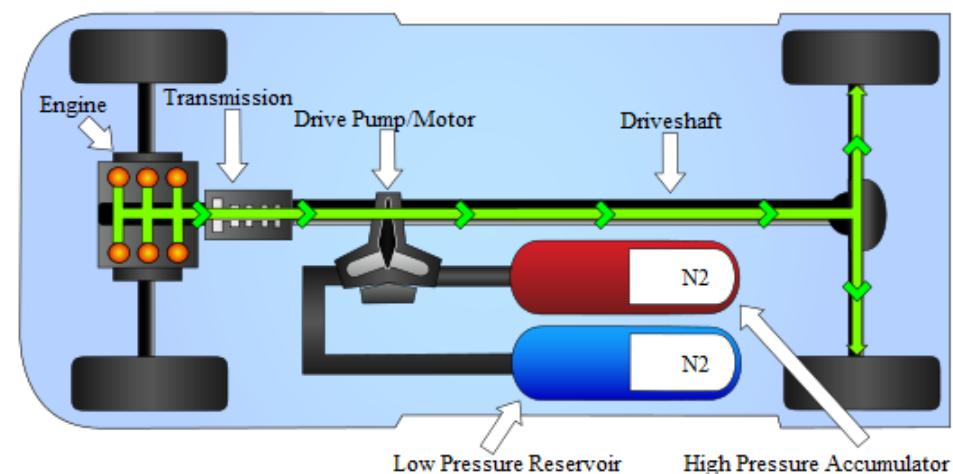
**Regenerative Braking**



**Light Acceleration**



**Extended Acceleration**



**Cruising**

[www.epa.gov/otaq/technology/research/how-it-works-parallel.htm](http://www.epa.gov/otaq/technology/research/how-it-works-parallel.htm)

# Recovery of Waste Energy (hydraulic hybrids)

- EPA has been able to improve city fuel economy of a UPS package car by 70% and
- reduce CO<sub>2</sub> greenhouse gas emissions by 40%.
- reduce brake wear by 75%.
- At current fuel prices, this technology will pay for itself in two to three years.

*Source: US EPA report EPA420-F-06-043*

*<http://www.epa.gov/otaq/technology/publications.htm#hhvs>*

# Summary

- CNG is clearly a cheap and environmentally friendlier fuel for automobiles.
- Stratified charge with WHR can improve efficiency in part load and full load conditions by up to 50%
- Another method to achieve WHR is by using TEGs. 100 W for typical cruising car.
- Use of pneumatic/hydraulic energy storage can greatly increase city fuel economy. E.g., 70% for UPS courier truck
  - reduce CO<sub>2</sub> greenhouse gas emissions by 40%.
  - reduce brake wear by 75%.
  - pay for itself in two to three years.